THE DOCUMENT COMPANY
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Recommended Xerox Media for Xerox DOCUCOLOR 2045_5252_2060 (EUROPE)

Revision: Aug 2003
Last revision :This supersedes the Recommended Media for Xerox DocuColor 2045_60 list. Last issue June 2003

Any additions or part number changes since the last publication are indicated in Blue print.

Important Note:
Media recommendations made in this publication are based on qualification tests conducted using standard test images with
moderate to heavy image area coverage.
Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degreesC±2, Relative Humidity 50% ±5. Relative Humidity range 20-50%.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks.
In addition, variances in machine reliability may occur due to extended use of some media types.

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EUROPEAN RECOMMENDED MATERIALS LIST- DOCUCOLOR 2045_5252_2060

Product	Decurler Setting paper type	A4 210x297 mm	A3 297x420 mm	A3+ 305x457 mm	SRA3 320x450 mm	Grammage Weight (g/m2)	64-80 gsm Simplex	64-80 gsm Duplex	81-105 gsm Simplex	81-105 gsm Duplex	106-135 gsm Simplex	106-135 gsm Duplex	136-150 gsm Simplex	136-150 gsm Duplex	151-220 gsm Simplex	151-220 gsm Duplex	221-280 gsm Simplex	221-280 gsm Duplex	High Capacity Stacker Compatible?
Business Papers (Bond, xerographic, and laser grades)																			
					3R97388	70	Tray 3 & 4	Tray 3 & 4											
Xerox Digital Color Colotech + 70 gsm	A		3R97387			70	OK All Trays	OK All Trays											Yes
		3R97386				70	OK All Trays	OK All Trays											Yes
					3R95838	90			Tray 3 & 4	Tray 3 & 4									
Xerox Digital Color Colotech + 90 gsm	A		3R94642			90			OK All Trays	OK All Trays									Yes
				3R94643		90			OK All Trays	OK All Trays									Yes
		3R94641				90			OK All Trays	OK All Trays									Yes
					3R95839	100			Tray 3 & 4	Tray 3 & 4									
Xerox Digital Color Colotech + 100 gsm	A		3R94647			100			OK All Trays	OK All Trays									Yes
				3R94648		100			OK All Trays	OK All Trays									Yes
		3R94646				100			OK All Trays	OK All Trays									Yes
					3R97397	100			OK All Trays	OK All Trays									
Xerox Digital Color Colotech Natural White 100 gsm	A		3R97103			100			OK All Trays	OK All Trays									Yes
		3R97102				100			OK All Trays	OK All Trays									Yes
Xerox Digital Color Colotech Pastel Yellow 100 gsm	A	3R95195				100			OK All Trays	OK All Trays									Yes
					3R95840	120					Tray 3 & 4	Tray 3 & 4							
Xerox Digital Color Colotech+ 120 gsm	B		3R94652			120					OK All Trays	OK All Trays							Yes
				3R94653		120					OK All Trays	OK All Trays							Yes
		3R94651				120					OK All Trays	OK All Trays							Yes
Uncoated Heavy Stocks																			
					3R95841	160									Tray 3 & 4	Tray 3 & 4			
Xerox Digital Color Colotech + 160 gsm	A		3R94657			160									OK All Trays	OK All Trays			Yes
				3R94658		160									OK All Trays	OK All Trays			Yes
		3R94656				160									OK All Trays	OK All Trays			Yes
					3R97398	160									Tray 3 & 4	Tray 3 & 4			
Xerox Digital Color Colotech Natural White 160 gsm	A		3R95957			160									OK All Trays	OK All Trays			Yes
						160									OK All Trays	OK All Trays			Yes
		3R95956				160									OK All Trays	OK All Trays			Yes
					3R95842	200									Tray 3 & 4	Tray 3 & 4			
Xerox Digital Color Colotech + 200 gsm	A		3R94662			200									OK All Trays	OK All Trays			Yes
		3R94661				200									OK All Trays	OK All Trays			Yes
					3R97399	200									Tray 3 & 4	Tray 3 & 4			
Xerox Digital Color Colotech Natural White 200 gsm	A		3R95959			200									OK All Trays	OK All Trays			Yes
		3R95958				200									OK All Trays	OK All Trays			Yes
					3R95843	220									Tray 3 & 4	Tray 3 & 4			
Xerox Digital Color Colotech + 220 gsm	A		3R94669			220									OK All Trays	OK All Trays			Yes
				3R94670		220									OK All Trays	OK All Trays			Yes
		3R94668				220									OK All Trays	OK All Trays			Yes
					3R95844	250											Tray 3	Manual Duplex	
Xerox Digital Color Colotech + 250 gsm	A		3R94672			250											Tray 3	Manual Duplex	Yes
				3R94673		250											Tray 3	Manual Duplex	Yes
		3R94671				250											Tray 3	Manual Duplex	Yes
					3R97099	280											Tray 3	Manual Duplex	
Xerox Digital Color Colotech + 280 gsm	A		3R97098			280											Tray 3	Manual Duplex	Yes
		3R97097				280											Tray 3	Manual Duplex	Yes

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EUROPEAN RECOMMENDED MATERIALS LIST- DOCUCOLOR 2045_5252_2060

	Decurler Setting paper type	A4 210x297 mm	A3 297x420 mm	A3+ 305x457 mm	SRA3 320x450 mm	Grammage Weight (g/m2)	64-80 gsm Simplex	64-80 gsm Duplex	81-105 gsm Simplex	81-105 gsm Duplex	106-135 gsm Simplex	106-135 gsm Duplex	136-150 gsm Simplex	136-150 gsm Duplex	151-220 gsm Simplex	151-220 gsm Duplex	221-280 gsm Simplex	221-280 gsm Duplex	High Capacity Stacker Compatible?
Coated Text or Book Stocks C2S	Decurler Setting paper type																		
Xerox Digital Color Colotech + Silk Coated 120 gsm	A				3R97594	120					Tray 3 & 4	Tray 3 & 4							
			3R97593			120					Tray 3 Only	Tray 3 Only							Yes
		3R97592				120					Tray 3 Only	Tray 3 Only							Yes
Xerox Digital Color Colotech + Gloss Coated 120 gsm	A				3R97576	120					Tray 3 & 4	Tray 3 & 4							
			3R97575			120					Tray 3 Only	Tray 3 Only							Yes
		3R97574				120					Tray 3 Only	Tray 3 Only							Yes
Xerox Digital Color Colotech + Silk Coated 140 gsm	A				3R97597	140							Tray 3 & 4	Tray 3 & 4					
			3R97596			140							Tray 3 Only	Tray 3 Only					Yes
		3R97595				140							Tray 3 Only	Tray 3 Only					Yes
Xerox Digital Color Colotech + Gloss Coated 140 gsm	A				3R97579	140							Tray 3 & 4	Tray 3 & 4					
			3R97578			140							Tray 3 Only	Tray 3 Only					Yes
		3R97577				140							Tray 3 Only	Tray 3 Only					Yes
Coated Heavy Stocks C2S	Decurler Setting paper type																		
Xerox Digital Color Colotech + Silk Coated 170 gsm	A				3R97600	3R97599	3R97600								Tray 3 & 4	Tray 3 & 4			
			3R97599			170									Tray 3 Only	Tray 3 Only			Yes
		3R97598				170									Tray 3 Only	Tray 3 Only			Yes
Xerox Digital Color Colotech + Gloss Coated 170 gsm	A				3R97582	170									Tray 3 & 4	Tray 3 & 4			
			3R97581			170									Tray 3 Only	Tray 3 Only			Yes
		3R97580				170									Tray 3 Only	Tray 3 Only			Yes
Xerox Digital Color Colotech + Silk Coated 210 gsm	A				3R97603	210									Tray 3 & 4	Tray 3 & 4			
			3R97602			210									Tray 3 Only	Tray 3 Only			Yes
		3R97601				210									Tray 3 Only	Tray 3 Only			Yes
Xerox Digital Color Colotech + Gloss Coated 210 gsm	A				3R97585	210									Tray 3 & 4	Tray 3 & 4			
			3R97584			210									Tray 3 Only	Tray 3 Only			Yes
		3R97583				210									Tray 3 Only	Tray 3 Only			Yes
Xerox Digital Color Colotech + Silk Coated 250 gsm	A				3R97606	250											Tray 3 Only	Manual Duplex	
			3R97605			250											Tray 3 Only	Manual Duplex	Yes
		3R97604				250											Tray 3 Only	Manual Duplex	Yes
Xerox Digital Color Colotech + Gloss Coated 250 gsm	A				3R97588	250											Tray 3 Only	Manual Duplex	
			3R97587			250											Tray 3 Only	Manual Duplex	Yes
		3R97586				250											Tray 3 Only	Manual Duplex	Yes
Xerox Digital Color Colotech + Silk Coated 280 gsm	A				3R97609	280											Tray 3 Only	Manual Duplex	
			3R97608			280											Tray 3 Only	Manual Duplex	Yes
		3R97607				280											Tray 3 Only	Manual Duplex	Yes
Xerox Digital Color Colotech + Gloss Coated 280 gsm	A				3R97591	280											Tray 3 Only	Manual Duplex	
			3R97590			280											Tray 3 Only	Manual Duplex	Yes
		3R97589				280											Tray 3 Only	Manual Duplex	Yes

Weight Range Specification -->

Standard Cut Sizes — Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation (Tray 1+2, Tray 3, Tray 4)

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		Standard Cut Sizes				Grammage Weight (g/m2)	Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation												High Capacity Stacker Compatible?
		A4 210x297 mm	A3 297x420 mm	A3+ 305x457 mm	SRA3 320x450 mm	Weight of the paper in grams per square meter	Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		
Weight Range Specification -->							64-80 gsm		81-105 gsm		106-135 gsm		136-150 gsm		151-220 gsm		221- 280 gsm		
							Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
Super Gloss Coated Heavy Stocks C1S	Decurler Setting paper type																		
	A	Select 106-135 gsm mode in Tray 3. Load with coated side up.			3R95849	135							Tray 3 Only	Tray 3 Only					
Xerox Digital Color Colotech + SuperGloss 135 Image quality will not be as good on second side	A		3R95452			135							Tray 3 Only	Tray 3 Only					Yes
	A			3R95453		135							Tray 3 Only	Tray 3 Only					Yes
	A	3R95451				135							Tray 3 Only	Tray 3 Only					Yes
	A	Select 151-220 gsm mode in Tray 3. Load with coated side up.			3R95850	160									Tray 3 Only	Tray 3 Only			
Xerox Digital Color Colotech + SuperGloss 160 Image quality will not be as good on second side	A		3R95455			160									Tray 3 Only	Tray 3 Only			Yes
	A			3R95456		160									Tray 3 Only	Tray 3 Only			Yes
	A	3R95454				160									Tray 3 Only	Tray 3 Only			Yes
	A				3R95851	210									Tray 3 Only	Tray 3 Only			
Xerox Digital Color Colotech + SuperGloss 210 Image quality will not be as good on second side	A		3R95458			210									Tray 3 Only	Tray 3 Only			Yes
	A			3R95459		210									Tray 3 Only	Tray 3 Only			Yes
	A	3R95457				210									Tray 3 Only	Tray 3 Only			Yes
	A				3R97280	250											Tray 3 Only	Manual Duplex	
Xerox Digital Color Colotech + SuperGloss 250 Image quality will not be as good on second side	A		3R97279			250											Tray 3 Only	Manual Duplex	Yes
	A	3R97278				250											Tray 3 Only	Manual Duplex	Yes
Specialties	Decurler Setting paper type					Various													
Xerox Digital Color Colotech Super 160 A4 Prescored White	A	3R95538	Second side image quality will not be as good as side one			160									Tray 3 Only	Tray 3 Only			Yes
Xerox Digital Color Colotech Super 210 A4 Prescored White	A	3R95539	Second side image quality will not be as good as side one			210									Tray 3 Only	Tray 3 Only			Yes
Xerox Digital Color Colotech Super 210 A4 Trifold White	A	3R95855	Second side image quality will not be as good as side one			210									Tray 3 Only	Tray 3 Only			Yes
Xerox DocuCard 500 sheet box 100 sheet box	A	977L07446 3R97246	Maximum of 50 sheet stacks			160									Tray 3 Only	Tray 3 Only			
Xerox Never Tear	Default	Select Uncoated151-220 gsm mode in Tray 3. Load image side up 3R96094				100 microns									Tray 3 Only	Tray 3 Only			
Xerox DuraPaper X250	A	Select Uncoated151-220 gsm mode in Tray 3. Load image side up 3R97513				250 microns									Tray 3 Only	Tray 3 Only			Yes
Xerox DocuPac Glossy White Presentation folder	A	Select Coated 151-220 gsm mode in Tray 3- load glossy side up,score line trailing 3R97251				210									Tray 3 Only	Tray 3 Only			
Xerox DocuPac Matt Presentation folder	A	Select uncoated 151-220 gsm mode in Tray 3- load score line trailing. 3R97353 Image quality not as good as Colotech +				180									Tray 3 Only	Tray 3 Only			
Xerox Colotech Supergloss Document Folder	A	Select coated 221-280 gsm in Tray 3 for glossy side,uncoated 221-280 gsm for matt side			3R97634	250											Tray 3 Only	Manual Duplex	
Xerox Laser Window GraphiX Clear (window decal)	A	Select coated 151-220 gsm mode in Tray 3- image side up. 3R97494				125 micron									Tray 3 Only	Tray 3 Only			
Xerox Laser Window GraphiX Opaque White (window decal)	A	Select coated 151-220 gsm mode in Tray 3- image side up. 3R97511 3R97539				125 micron									Tray 3 Only	Tray 3 Only			
Tab Stock	Decurler Setting paper type																		
Xerox Digital Color Colotech Tabs white 100x5 reverse	B	Select Uncoated151-220 gsm mode in Tray 3. Load SEF 3R97231				200									Tray 3 Only	Tray 3 Only			
Xerox Digital Color Colotech Tabs white 50x10 reverse	B	3R97232				200									Tray 3 Only	Tray 3 Only			
Xerox Mylar Tabs White 100 X 5 reverse	B	3R97229													Tray 3 Only	Tray 3 Only			
Xerox Mylar Tabs White 50 X 10 reverse	B	3R97230													Tray 3 Only	Tray 3 Only			

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		Standard Cut Sizes				Grammage Weight (g/m2)	Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation														High Capacity Stacker Compatible?
		A4 210x297 mm	**A3** 297x420 mm	**A3+** 305x457 mm	**SRA3** 320x450 mm	Weight of the paper in grams per square meter	Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		Tray 1+2, Tray 3 Tray 4		
Weight Range Specification -------->							64-80 gsm		81-105 gsm		106-135 gsm		136-150 gsm		151-220 gsm		221- 280 gsm		
							Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
Transparencies	Decurler Setting paper type																		
		Select Uncoated 221-280 gsm mode in Tray 3. Load transparency up																	
Xerox Paper backed transparency Type SFI (100 SHEET BOX)	Default	3R97340				200 micron											Tray 3 Only		Top Tray Only
Xerox Paper backed transparency Type SFI (250 SHEET BOX)	Default	3R97339				200 micron											Tray 3 Only		Top Tray Only
Xerox Paper backed transparency SRA3	Default				3R97352	200 micron											Tray 3 Only		Top Tray Only
Label Stock	Decurler Setting paper type					Label Stock (Approximately)													
Xerox Colour Laser Printer Labels																			
1 PER A4	C	3R93872				190											Tray 3 Only		Top Tray Only
6 PER A4		3R93873				190											Tray 3 Only		Top Tray Only
8 PER A4		3R93874				190											Tray 3 Only		Top Tray Only
14 PER A4		3R93875				190											Tray 3 Only		Top Tray Only
24 PER A4		3R93876				190											Tray 3 Only		Top Tray Only
Xerox laser Colour Gloss Coated Labels																			
1 PER A4	C	3R97288				190											Tray 3 Only		Top Tray Only
2 to view CD labels	C	3R97287				190											Tray 3 Only		Top Tray Only
Xerox CD label & CD insert Combi Box	C&A	3R97515				190 & 120					Tray 3 insert Only	Tray 3 insert Only					Tray 3 Only		Top Tray Only
Xerox Durapaper Label (polyolefin face material) 1 PER A4	C	3R97344				250											Tray 3 Only		Top Tray Only
		Select Uncoated 221-280 gsm mode in Tray 3. Load image side up																	
Xerox Glossy White Self Adhesive Label A4	Default	3R97245				190											Tray 3 Only		Top Tray Only
Xerox Glossy White Self Adhesive Label SRA3	Default				3R97348	190											Tray 3 Only		Top Tray Only
Xerox Crystal Clear Adhesive Label A4	Default	3R97244				190											Tray 3 Only		Top Tray Only
Xerox Crystal Clear Adhesive Label SRA3	Default				3R97347	190											Tray 3 Only		Top Tray Only

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